



STEPS:

1. **Disassemble the door from the Server.**

Put the door on top of smooth flat clean surface (preferably on top of a piece of cloth), with the inside of the door facing upward.

2. **Following bottom left sketch, use a sharp tool like chisel flat carving knife, carefully remove the small wooden trim (see the position of the trim on the top left sketch) on the inside edge of the door.**

Start removing the trim from the shortest trim.

Be careful when doing this to avoid broken the trim.

3. **Wire mesh is locked to the door frame by using U-staples, so using the tip of (-) screwdriver, pull the staples one by one (see bottom right sketch).**

4. **Remove the wiremesh and replace it with glass (see top right sketch).**

5. **Put the wooden trim back to its original position and to lock the trim to its position, use glass clip (or if don't have, also can use small nail, nailed on the door frame then bending toward the trim). Be careful when doing this to avoid the glass being broken.**